

Revision History

Release	Data	Applies to	Comments
1.0	2007.05.09.	LMDX Galil motion controller	First release



ZETEK[®]

The pulse mode of Galil is single end, and the following connecting is for LMDX

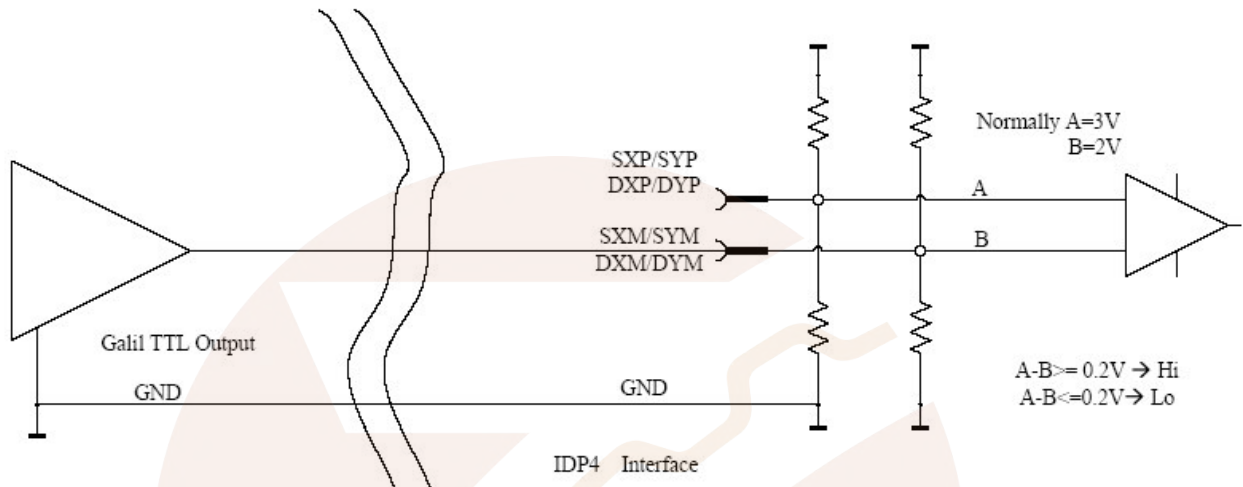


Fig. 1

	LMDX IDP4	Galil for example axis X and axis Y
18	SXP	-- (Do not connect)
37	SXM	Step X
17	DXP	-- (Do not connect)
36	DXM	Dir X
15	SYP	-- (Do not connect)
34	SYM	Step Y
14	DYP	-- (Do not connect)
33	DYM	Dir Y
19	GND	Signal Ground/GND