

MD2U Series 2-Phase Unipolar Stepper Motor Driver

Compact And High-Performance Of 2-Phase Stepper Motor Driver

■ Features

- Unipolar constant current drive type
- Enable to brake when it stops by STOP current adjustment
- Low speed and precise control with microstep (MD2U-MD20)
- Insulate using photocoupler to minimize the influence by external noise
- Power supply: 24-35VDC

⚠ Please read "Caution for your safety" in operation manual before using.



MD2U-MD20

MD2U-ID20

■ Ordering Information

MD	2	U	-	M	D	20		
Item	Motor phase	Drive method		Step method (resolution)	Power supply	RUN current		
							20	2A/Phase
							D	24-35VDC
							M	Micro Step (20-division)
							I	Intelligent type
							U	Unipolar drive
							2	2-Phase
							MD	Motor Driver

■ Specifications

Model	MD2U-MD20	MD2U-ID20	
Power supply ^{※1}	24-35VDC		
Allowable voltage range	90 to 110% of the rated voltage		
Max. current consumption ^{※2}	3A		
RUN current ^{※3}	0.5 to 2A / Phase		
STOP current	20 to 70% of RUN current (set by STOP current volume)		
Drive method	Unipolar constant current drive type		
Basic step angle	1.8°/Step		
Resolution	1, 2, 4, 5, 8, 10, 16, 20-division (1.8° to 0.09°/Step)		
Input pulse spec.	Input pulse width	Min. 10μs(CW, CCW), 1ms(HOLD OFF)	
	Duty rate	50%(CW, CCW)	
	Rising/Falling time	Max. 0.5μs(CW, CCW)	
	Pulse input voltage	[H] 4-8VDC, [L] 0-0.5VDC	
	Max. input current	4mA(CW, CCW), 10mA(HOLD OFF)	
	Max. input pulse frequency ^{※4}	Max. 50kHz (CW, CCW)	
Input resistance	300Ω(CW, CCW), 390Ω(HOLD OFF)	3.3kΩ (CW/CCW, RUN/STOP, HOLD OFF)	
Insulation resistance	Min. 200MΩ (at 500VDC megger, between all terminals and case)		
Dielectric strength	1000VAC 50/60Hz for 1 minute (between all terminals and case)		
Noise resistance	±500V the square wave noise (pulse width: 1μs) by the noise simulator		
Vibration	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min.) in each X, Y, Z direction for 2 hours		
Shock	Vibration	300m/s ² (approx. 30G) in each X, Y, Z direction for 3 times	
Environment	Ambient temperature	0 to 50°C, storage: -10 to 60°C	
	Ambient humidity	35 to 85%RH, storage: 35 to 85%RH	
Approval	CE		
Weight ^{※5}	Approx. 295g (approx. 180g)	Approx. 303g (approx. 190g)	

※1: When using over 30VDC power supply, torque characteristics are improved but the driver temperature raise. The unit should be installed at the well ventilation environment.

※2: Based on ambient temperature 25°C, ambient humidity 55%RH.

※3: RUN current varies depending on the input RUN frequency and max. RUN current at the moment also varies depending on the load.

※4: Max. input pulse frequency is max. frequency to be input and is not same as max. pull-out frequency or max. slewing frequency.

※5: The weight includes packaging. The weight in parentheses is for unit only.

※Environment resistance is rated at no freezing or condensation.

(A) Photoelectric Sensors

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

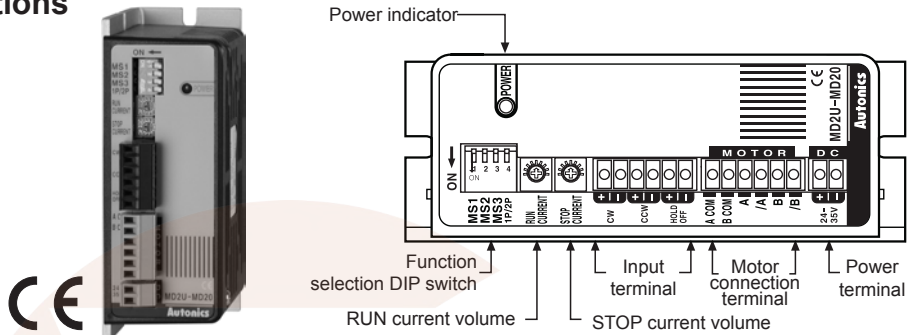
(S) Field Network Devices

(T) Software

MD2U Series

2-Phase Micro Stepper Driver [MD2U-MD20]

■ Unit Descriptions



◎ Function selection DIP switch

● Microstep, pulse input method setting

No.	Name	Function	Switch position			
			ON	OFF		
1	MS1	Microstep setting	MS1	MS2	MS3	Resolution
			ON	ON	ON	1 (Full-step)
			ON	ON	OFF	2-division
2	MS2		ON	OFF	ON	4-division
			ON	OFF	OFF	5-division
3	MS3		OFF	ON	ON	8-division
		OFF	ON	OFF	10-division	
		OFF	OFF	ON	16-division	
4	1P/2P	Pulse input method	1-pulse input method	2-pulse input method		
			OFF	OFF	OFF	20-division

● Resolution setting (MS1/ MS2/ MS3)

- Select the step angle (motor rotation angle per 1 pulse).
- The set step angle is dividing basic step angle(1.8°) of 2-phase stepping motor by setting value.

$$\text{E.g.) Set step angle} = \frac{\text{Basic angle (1.8°)}}{\text{Resolution}}$$

※ Must stop the motor before changing the resolution.

● 1P/2P

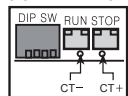
- The switch is to select pulse input method.
- 1-pulse input method: CW → operating rotation signal input, CCW → rotation direction signal input ([H]: CW, [L]: CCW)
- 2-pulse input method: CW → CW rotation signal input, CCW → CCW rotation signal input.

◎ Setting RUN current

RUN CURRENT



0.5A 2.0A



- RUN current setting is for the current provided for motor when the motor runs.

- ※ When RUN current is increased, RUN torque of the motor is also increased.
- ※ When RUN current is set too high, the heat is severe.
- ※ Set RUN current within the range of motor's rated current according to its load.
- ※ RUN current setting range: 0.5 to 2.0A

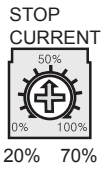
※ RUN current setting method: Measure the voltage by connecting a DC voltage meter to both CT+ and CT- terminals while the motor is running (Max. 150rpm)

$$\text{E.g.) Input voltage (3V)} \times \frac{2}{3} = 2\text{A (motor excitation current)}$$

※ Change RUN current only when the motor stops.

2-Phase Unipolar Stepper Motor Driver

⊙ Setting STOP current

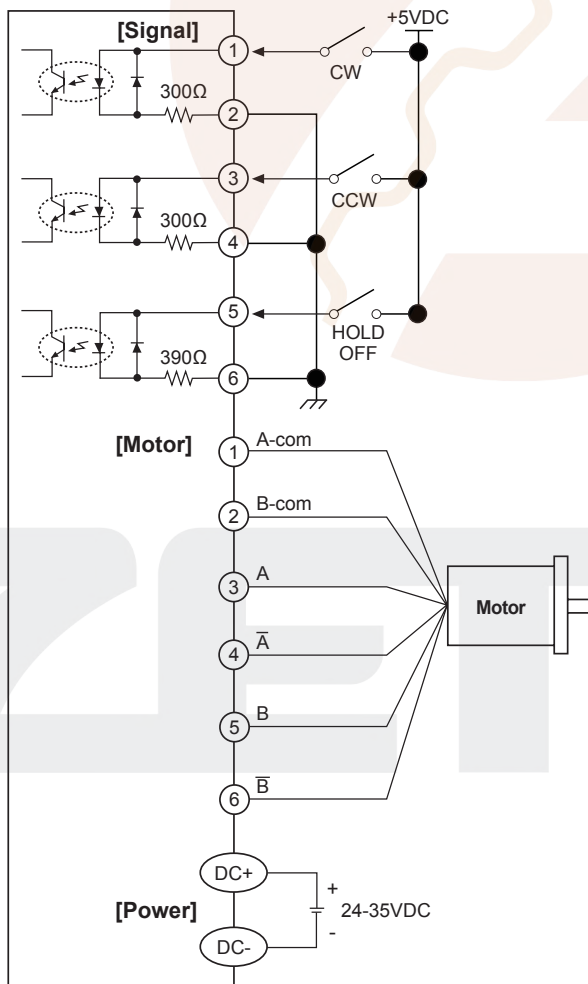


- STOP current setting is for the current provided for motor when the motor stops for preventing severe motor's heat.
- This function is for reducing the heat by variable resistance ratio setting within 0 to 100% of RUN current setting range (actual setting range: 20 to 70%) .
E.g.) In case of RUN current setting value is 2A and STOP current setting value is 0%(actual setting range: 20%), STOP current $0.4A = 2A \times 0.2$
- ※When STOP current is decreased, STOP torque of the motor is also decreased.
- ※When STOP current is set too low, the heat is lower.
- ※Change STOP current only when the motor stops.

⊙ HOLD OFF function

- This signal is for rotating motor's axis using external force or used for manual positioning.
- When hold off signal maintains over 1ms as [H], motor excitation is released.
- When hold off signal maintains over 1ms as [L], motor excitation is in a normal status.
- ※Must stop the motor for using this function.
- ※Refer to I/O Circuit and Connections.

■ I/O Circuit and Connections



※CW
2-pulse input method (CW rotation signal input)
1-pulse input method (operating rotation signal input)

※CCW
2-pulse input method (CCW rotation signal input)
1-pulse input method (rotation direction signal input)
→[H]: CW, [L]: CCW

※HOLD OFF
Control signal for motor excitation OFF
→ [H]: Motor excitation OFF

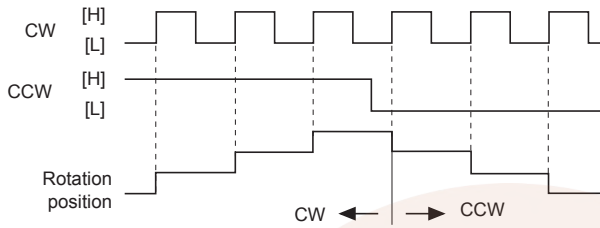
※If the power for driving pulse from external is over than +5VDC, please connect resistor at the outside.
(input power max. 24VDC, input current 10-20mA)

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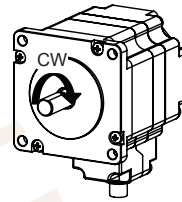
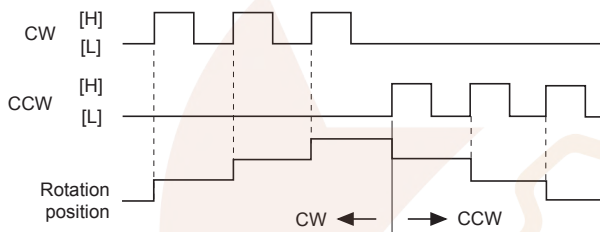
MD2U Series

■ Time Chart

● 1 pulse input method



● 2 pulse input method



※Do not input CW, CCW signals at the same time in 2-pulse input method.
It may not operate properly if another direction signal is inputted when one of CW or CCW is [H].

■ Dimensions

(unit: mm)

